

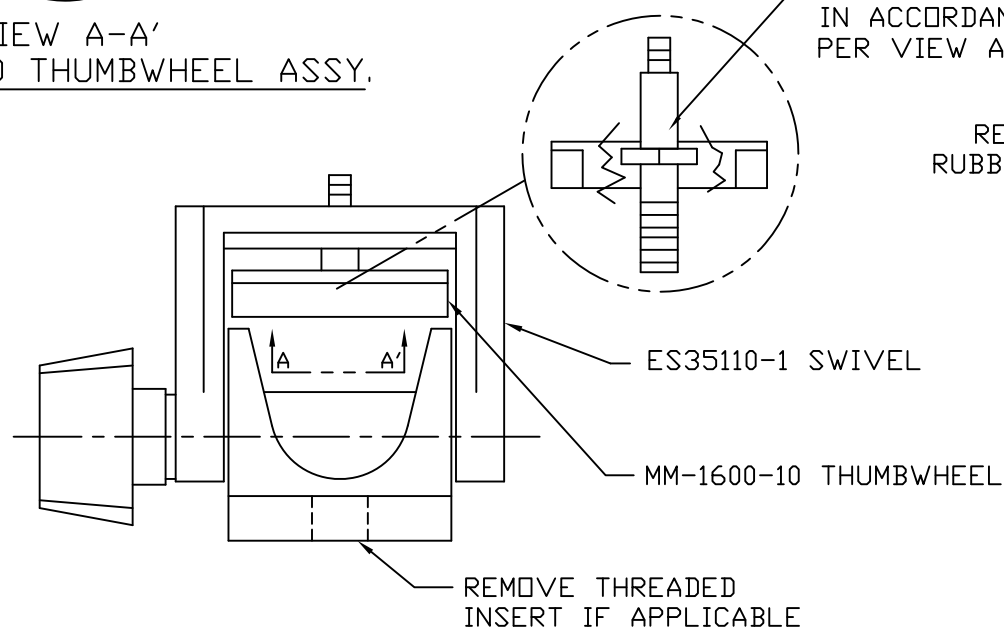
BOND SCREW TO THUMBWHEEL USING MAGNOLIA EPOXY OR EQUIV. PER EPS 206CS-200A. REINSTALL IN SWIVEL (-2 ASSEMBLY ONLY)

VIEW A-A'
-10 THUMBWHEEL ASSY.

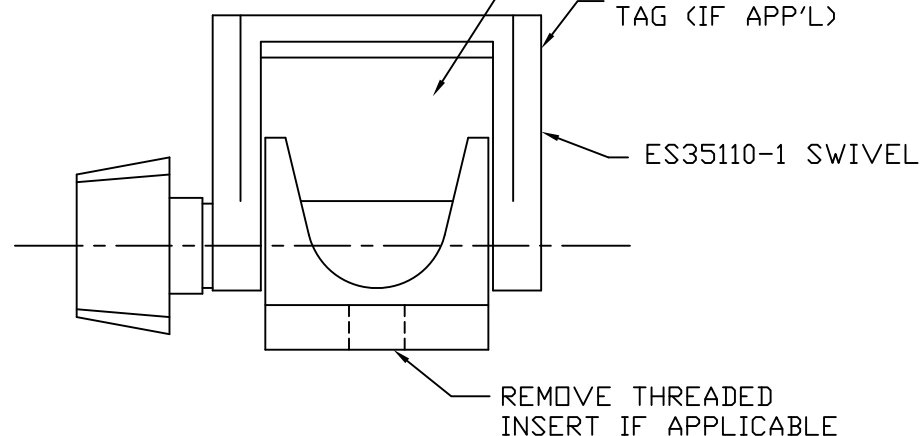
REMOVE THUMBWHEEL AND SCREW FROM ES35110-1 ASSY. MODIFY SCREW IN ACCORDANCE WITH DETAIL A. ASSEMBLE -10 THUMBWHEEL ASSEMBLY PER VIEW A-A'.

REMOVE THUMBWHEEL, SCREW, AND RUBBER PAD FROM SWIVEL ASSEMBLY

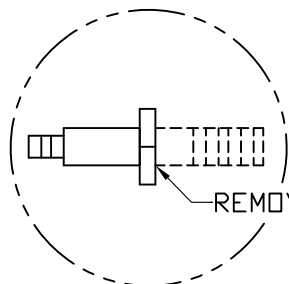
REMOVE MANUFACTURER'S TAG (IF APP'L)



-2 ASSEMBLY



-1 ASSEMBLY



REMOVE 3/8-16 THREAD TO EXISTING HEX SURFACE

DETAIL A

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SHEET	REV	ECO	DATE	DESCRIPTION	APR	CHK
1	A		06/27/06	ADDED NOTE 'REMOVE THREADED INSERT IF APPLICABLE'	REB	LS
1	B		12/18/07	'MAGNOLIA EPOXY PER ...' WAS 'PX EPOXY'.	REB	LS

1		MM-1600-10	THUMBWHEEL ASSY
1	1	ES35110-1	SWIVEL
-2	-1	PART NUMBER	DESCRIPTION
ASSY	ASSY		
QTY.	QTY.		
		Paravion® Inc.	TITLE
		Technology	SWIVEL
		DIMENSIONS IN INCHES	DRAWING NO.
		TOLERANCES EXCEPT WHERE NOTED:	MM-1600
		.X = ± .1	DRAWN BY
		.XX = ± .05	APRVD. BY
		.XXX = ± .010	CHK'D BY
		ANGLES = ± 1°	DATE
		THREADS:	REV
		INTERNAL=CLASS 2B	ECO
		EXTERNAL=CLASS 2A	
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		PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.	SHEET
			1 OF 1

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